



Case Study: Commercial

Das Formbureau

Industry:
Furniture

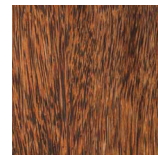
Location:
San Francisco, CA

Architect:
Olyver J. Nisch

Designed and made by Olyver J. Nisch, Das Formbureau is made with Durapalm flat grain for the beautiful tabletop and Plyboo edge grain amber for the steady legs. Shown here is a close-up of the corner utilizing the unique cross core pattern of the 3 ply amber edge grain offset against the rich grain pattern of the coconut palm.



Materials Used:



Coco Palm
Flat Grain Plywood
PB-3696UPN-NAUF



Specifications

Possible LEED Credits:

IEQc4.4: Low Emitting Materials

CA Section 01350: Passed

Other: No added urea formaldehyde



Physical / Mechanical Properties - Coco Palm Flat Grain Plywood

Dimensions:	¾" x 36" x 96" - 19mm x 915mm x 2438mm
Construction:	Three-ply, cross core construction.
Working with Durapalm	A work sheet is provided with each panel containing useful tips and information and is also available on our website at www.durapalm.com/downloads-and-specs
ASTM E84: Surface Burning	Class B
ASTM D1037 Dimensional Stability:	<ul style="list-style-type: none">• Linear Expansion: 0.04% parallel; 1.44% average perpendicular• Thickness Swell: 1.73% average• Screw Hold (face / edge): Flat grain: 300lbs. face average / 330lbs. edge average
ASTM D4442: Moisture Content	6 - 9% avg.
ASTM D5116-06: Organic Emissions [CA Section 01350]	Classroom scenario / Office scenario: Pass / Pass